

Technical Data Sheet

Ronfalin ASA 3422 U SIL 60365

Acrylonitrile Styrene Acrylate

Product Description

High flow ASA grade with enhanced UV stability. (Former name: POLYMAN ASA E/MI 1010 UV). Available in metallic colors.

Processing Method Extrusion; Injection Molding

Attribute High Flow; UV Resistant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (220 °C/10.0 kg)	14	cm ³ /10 min	ISO 1133
Density, (Method A)	1.08	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	50.0	MPa	ISO 527-2
Nominal Tensile Strain at Break, (50 mm/min, Type 1A)	5.0	%	ISO 527-2
Flexural Modulus, (2.0 mm/min)	2600	MPa	ISO 178
Tensile Strain at Yield, (Type 1A, 50 mm/min)	3.5	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 50 mm/min)	45.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	3000	MPa	ISO 527-1
Flexural Stress, (2.0 mm/min, 4.8%)	80.0	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	8.0	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	2.0	kJ/m ²	ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	96.0	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature, (B (50N), 50 °C/h)	100	°C	ISO 306
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	90.0	°C	ISO 75-2/A
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI)	600	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	ISO 3795
(2.00 mm)	<100	mm/min	FMVSS 302

UL Information			
Flammability Classification			
(1.5 mm)	HB	IEC 60695-11-10, -20	
(3.0 mm)	HB	IEC 60695-11-10, -20	

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	240 to 270	°C
Mold Temperature	40 to 80	°C